

Carbon dots derived from Arginine as metal free catalysts for rapid hydrogen production via methanolysis of NaBH_4 with low activation energy

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Arginine (Arg) based carbon dots (CDs) in the size range 0.5-10 nm as Arg-CD via microwave technique were prepared and were treated with HCl acid to protonate the amine groups on the structure, as Arg-CD⁺. The surface charge of Arg-CD was increased to +21±1.2 mV for Arg-CD⁺ from +2.8±0.5 mV. It was found that the Arg-CD⁺ showed better catalytic activity than Arg-CD as catalyst in the methanolysis of NaBH_4 with higher hydrogen generation rate (HGR), 2534±128 mL H_2 x (g_{cat} x min)⁻¹ at 25°C. The Arg-CD⁺ catalyzed methanolysis of NaBH_4 exhibited an HGR of 3233±151 mL H_2 x (g_{cat}

x min)⁻¹ at 40°C. Furthermore, the activation energy values for and Arg-CD⁺ in comparison to Arg-CD for the catalytic methanolysis of NaBH_4 was significantly decreased e.g., 10.9 kJ/mol versus 20.6 kJ/mol. Additionally, the a 50% activity was determined for Arg-CD⁺ catalysts after five consecutive uses in methanolysis of NaBH_4 was almost recovered 100% recovered upon regeneration with a simple HCl acid treatment of the catalyst. The regeneration ability of Arg-CD⁺ catalysts afforded 25 consecutive, effective, repetitive uses in methanolysis of NaBH_4 with more than 50% activity after every five cycles.



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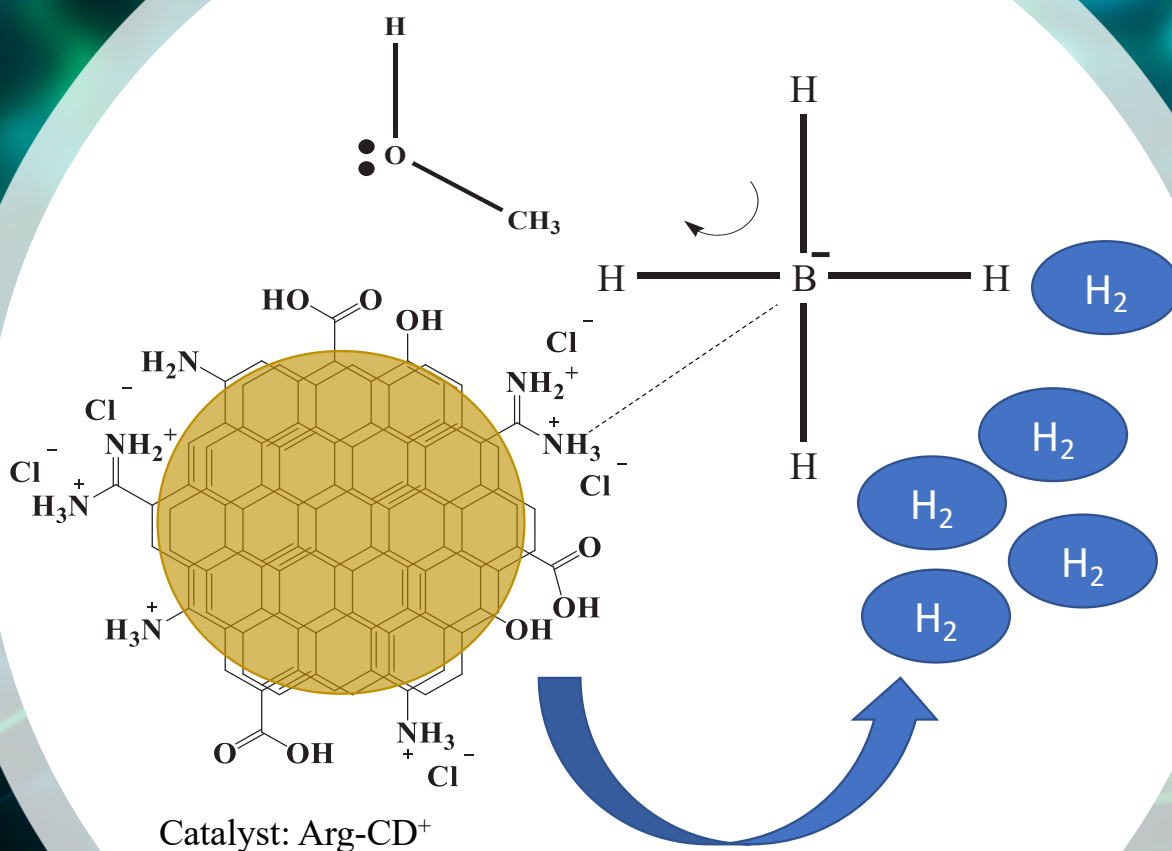
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1. Introduction

Hydrogen (H_2) as an element is the lightest one in the periodic chart¹ and is the most commonly found element on Earth.² H_2 is regarded as a renewable energy source because it is clean, safe for the environment, carbon-free, and has an effective energy carrier.³ H_2 is an alternative to replace fossil fuels because of the worldwide ecological effect of petroleum-based energy use and raising energy consumption and requirements.^{2,4-6} At the same time, H_2 is more

efficient than other fuels and has maximum energy content; for example, the energy content of H_2 is about 3 times the energy content of gasoline.¹ With the development of devices that use hydrogen as a fuel or energy source, there has been a need for carrier and storage systems.^{7,8} In recent studies, various metal borohydrides ($NaBH_4$, $LiBH_4$, and NH_3BH_3)⁹⁻¹⁶ have been widely used as H_2 storage materials to produce H_2 . Moreover, various catalysts including metal nanoparticles and metal-free ones were also

used to produce H_2 from $NaBH_4$ reactions as catalysts.^{8,17}

Carbon based materials are also widely used as catalyst for $NaBH_4$ reaction in various solvents such as water or alcohol.¹⁸⁻²⁰ Active carbon, porous carbon, carbon nanotubes, graphitic carbon nitride ($g-C_3N_4$) et al., were intensively investigated as catalysts in different morphologies (porous, bulk etc.) and formulations (metal nanoparticle composites, doped, modified etc.) $NaBH_4$ reaction in various solvents such as water or alcohol to



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produce H_2 .²⁰ The cost-effectiveness, environmentally benign nature, higher surface areas and so on render carbon based material unique advantages for the researchers to focused on catalytic applications of carbon based materials.^{21,22} There are also report for the new type carbon based materials called 'carbon dots' with nano sizes, e.g., in 0.5-50 nm range with some extra additional assets such as conductivity, and fluorescent properties.^{23,24} The optic properties of CDs make them light-sensitive structures with the possibility of photocatalyst materials in various application including energy, sensor, biomedical, and environmental uses.^{23,25-28}

In this study, the synthesis of arginine-based N-doped carbon dots (Arg-CDs) via microwave technique were reported and their use for H_2 production from $NaBH_4$ were examined. The Arg-CDs were protonated due to the presence of amine groups on the structure upon HCl treatment and the catalytic performance on H_2 production was compared with untreated Arg-CD as catalysts. The effect of protonation, temperature, $NaBH_4$ concentration, and catalyst amount on catalytic activity of Arg-CDs based catalyst were investigated. The H_2 generation rate (HGR), and important activation parameters (E_a , ΔH , and ΔS) for Arg-CD based catalysts catalyzed $NaBH_4$ methanolysis reactions were determined. Moreover, the repetitive use and regeneration ability of Arg-CD⁺ catalyst were tested.

2. Experimental

2.1 Materials

Citric acid monohydrate (CA, >99%, Carlo Erba, France) and L-Arginine (>98%, Sigma Aldrich, USA) were used for synthesis of Arg-CDs. Hydrochloric acid (HCl, 37.5%, Sigma Aldrich, USA) was used to protonate Arg-CDs. Acetone (96%, Birkim, Türkiye) were used for the precipitation of the prepared Arg-CDs. Sodium borohydride ($NaBH_4$, ≥98%, Merck, Germany) was used as hydrogen (H_2) carrier, and methanol (99%, Carlo Erba, France) was used as a solvent for H_2 production reactions.

2.2 Synthesis, characterization and catalytic use of Arg-CDs

The synthesis of Arg-CD was done in accordance with the research that was already been published^{29,30}. The Fourier Transform Infrared Radiation (FT-IR, Thermo Nicolet iS10), Thermal gravimetric analysis (SII TG/DTA 6300, EXSTAR), and fluorescence spectrophotometer (Thermo Scientific, Lumina, USA) were used to characterize prepared Arg-CDs.

Catalytic performances of Arg-CDs were tested in H_2 generation studies from

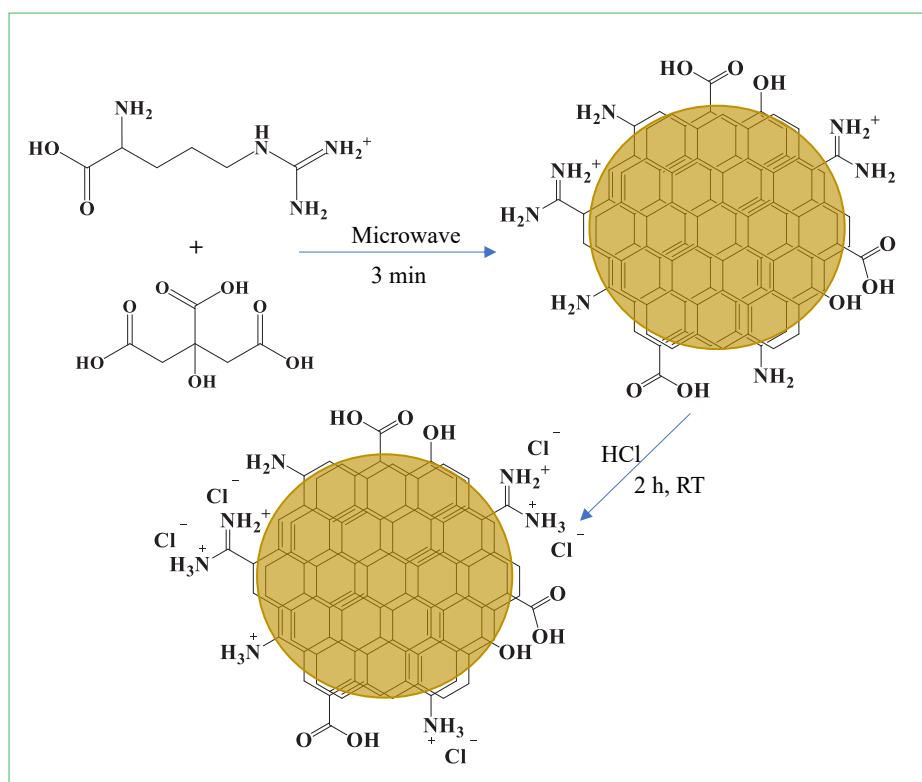


Figure 1. The schematic presentation of synthesis and protonation of Arg-CDs.

methanolysis of $NaBH_4$. The effect of protonation, the amount of catalyst (10-50 mg), the concentration of $NaBH_4$ (62.5-250 mM), the reaction temperature (-10 - +40 °C) on catalytic activity of catalysts in reaction were also tested. The important activation parameters, E_a , ΔH , and ΔS were also calculated from the well-known Arrhenius and Eyring equations (Eq. (1), and Eq (2)), respectively.

$$\ln k = -(E_a/RT) \times (1/T) \ln A \quad (1)$$

$$\ln (k/T) = -(\Delta H/R)(1/T) + \ln (k_B/h) + \Delta S/R \quad (2)$$

where k is the reaction's rate constant, E_a is its activation energy, T is its absolute temperature, k_B is its Boltzmann constant at $1.381 \times 10^{-23} \text{ JK}^{-1}$, and h is its Planck constant at $6.626 \times 10^{-34} \text{ Js}$; additionally, ΔH is its activation enthalpy, ΔS is its activation entropy, and R is its gas constant at $8.314 \text{ JK}^{-1}\text{mol}^{-1}$.

Moreover, the reusability, and regeneration ability of Arg-CD based catalyst were also tested via following literature³¹.

3. Results and Discussion

3.1 Preparation and optical properties of Arg-CD and Arg-CD⁺ catalysts

The Arg-CDs were synthesized by our group via microwave methods in earlier studies,^{29,30} and the corresponding schematic presentation of CD formation is given in **Figure 1**. The prepared Arg-CD possesses amine groups in the structure due to

amine-rich starting material amino acid, arginine (Arg). Arg contains 3 moles of primary, and 1 mole of secondary amine groups per 1 mol of Arg molecule. Previously, the prepared Arg-CDs and its' metal nanoparticle composite were used for enhanced antibacterial activity,³⁰ and the augmentation of modified Arg-CDs upon light-activation in their antibacterial properties.²⁹

A complete characterization of Arg-CDs was also reported in earlier research.^{29,30} Arg-CDs have an isoelectronic point of pH 4.1 with a zeta potential value of $+2.8 \pm 0.5 \text{ mV}$.^{29,30} An acid treatment was commonly used to protonate the amine groups on the Arg-CD particle. In comparison to neat Arg-CD (untreated with HCl), which had a zeta potential value of $+2.8 \pm 0.5 \text{ mV}$, the protonation of Arg-CD generated a higher zeta potential value, $+21 \pm 1.2 \text{ mV}$.

The structural, thermal, and optical properties of prepared Arg-CD and Arg-CD⁺ were analyzed via FT-IR, TGA, and fluorescence spectra, spectroscopy and given **Figure 2**. In **Figure 2 (a)**, the FT-IR spectra of Arg, Arg-CD, and Arg-CD⁺ were compared. The characteristic peaks for Arg amino acid such as aliphatic CH_2 at 2932 and 2848 cm^{-1} , $C=O$ stretching at 1678 cm^{-1} , NH_2 asymmetric bending at 1620 cm^{-1} , COO^- symmetric stretching at 1425 cm^{-1} , and NH_2 asymmetric rocking at 1192 and 1136 cm^{-1} , respectively are clearly seen.^{32,33} From the FT-IR spectra of Arg-CD and Arg-CD⁺, the peaks for $C=O$

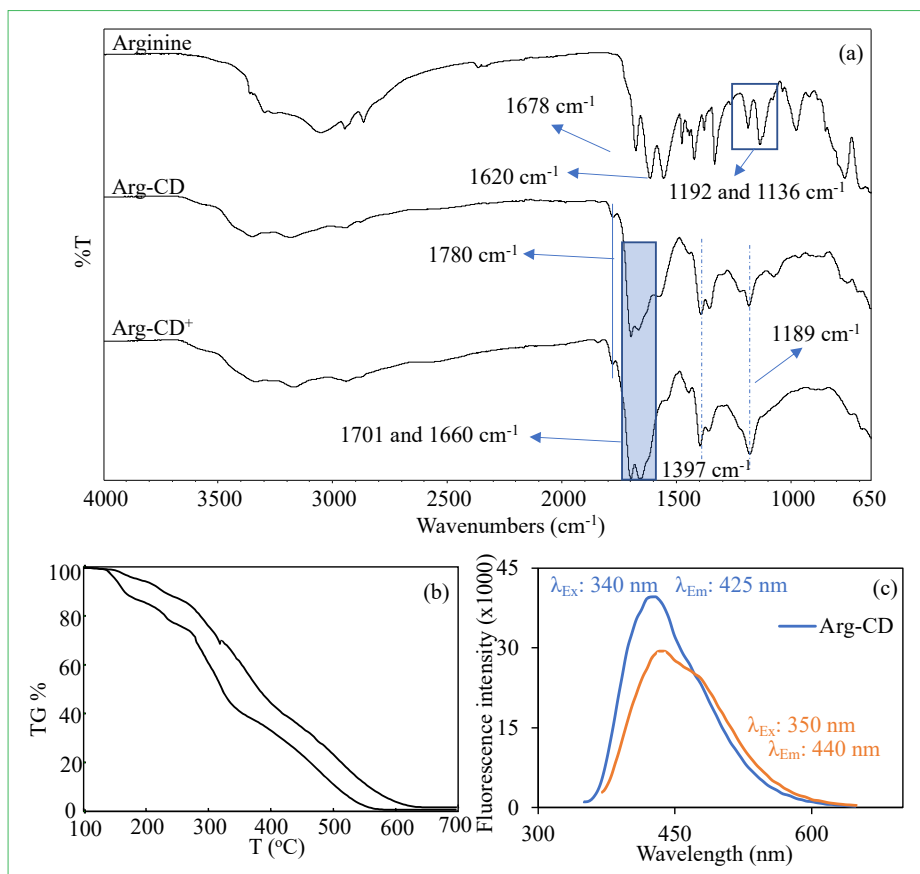


Figure 2. The comparison of (a) FT-IR spectra, (b) TGA thermograms, and (c) Fluorescence spectra of Arg-CD and Arg-CD⁺.

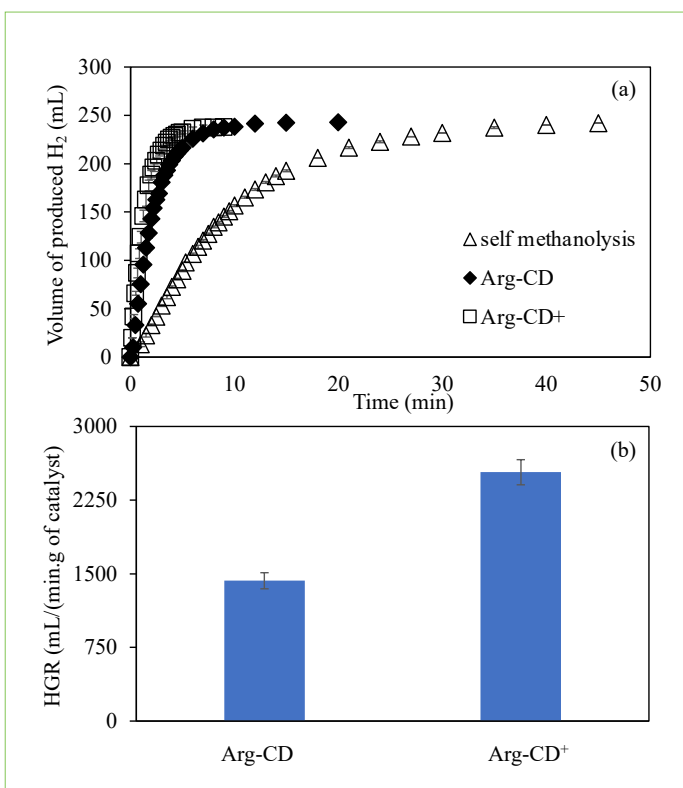


Figure 3. The methanolsis of NaBH₄ to produce H₂ using (a) self-methanolsis and Arg-CDs, and (b) a comparison of the HGR values for Arg-CD and Arg-CD⁺ catalyzed processes [Reaction condition: 20 mL methanol, 0.0965 g NaBH₄, 50 mg catalyst, 1000 rpm, 25°C].

stretching at 1780 and 1701 cm⁻¹, NH₂ bending at 1660 cm⁻¹, C-N stretching vibration at 1397 cm⁻¹, and NH₂ rocking at 1189 cm⁻¹ were observed also exist.²⁹ The NH₂ bending peak intensity at 1660 cm⁻¹ increased after protonation of Arg-CDs.

In **Figure 2 (b)**, the TGA thermogram compared the thermal stabilities of prepared Arg-CD and Arg-CD⁺ particles. It was clearly seen that the Arg-CD was thermally stable up to 200 °C and degraded in one step between 200–630 °C with >95% weight loss. On the other hand, Arg-CD⁺ started to degrade between 140–160 °C with almost 10% weight loss, then the second degradation step was observed between 180–270 °C with 28% cumulative weight loss, and the last degradation step between 280–560 °C with more than 99% cumulative weight loss was seen. The fluorescence spectrum of Arg-CD and Arg-CD⁺ was also given in **Figure 2 (c)**. The excitation wavelength of Arg-CD at 340 nm, shifted to 350 nm after preparation Arg-CD⁺. Moreover, the emission wavelength for Arg-CD and Arg-CD⁺ at related emission wavelengths were determined as 425, and 440 nm, respectively. The fluorescence intensity, and calculated QY% values for Arg-CD and Arg-CD⁺ were also compared in **Table 1**.

Table 1. The comparison of fluorescence intensity and QY% values for Arg-CD, and Arg-CD⁺.

Materials	Fluorescence intensity (a.u)	Quantum Yield (%)
Arg-CD	39620	2±33
Arg-CD ⁺	29300	21±1

The fluorescence intensity of Arg-CD is 39620 reduced upon protonation and measured as 29300 at 500 V PMT voltage for Arg-CD⁺. Similarly, the calculated QY% values, based on 0.5 M quinine sulfate as standard, for Arg-CD is 32±3 is reduced to 21±1% for Arg-CD⁺. This is plausible as the present of hydronium ions in the structure increase the non-irradiative loss of energy for excited atoms.

3.2 H₂ production in the presence of Arg-CD and Arg-CD⁺ as catalysts

The suggested mechanism for metal-free amine based catalysis of reaction is Michaelis-Menten type mechanism and was reported in the literature with details.^{34,35} Arg-CDs with amine groups in their structure were utilized as catalysts to generate H₂ from the reaction because these materials having amine groups have strong catalytic activity in the process. In addition, the benign nature (e.g., biocompatibility) of Arg-CDs render added motivation to use CDs particles as catalyst for clean energy generation tools. In **Figure 3 (a)**, the self-methanolsis of NaBH₄ (without catalysts) is given and as seen this reaction was completed in 45 min with 250±2 mL H₂ production. On the other hand, the self-methanolsis of NaBH₄ 3-times accelerated in the presence of Arg-CD as catalyst, and the reaction completed in 15 min. In addition, 250±2 mL H₂ production was

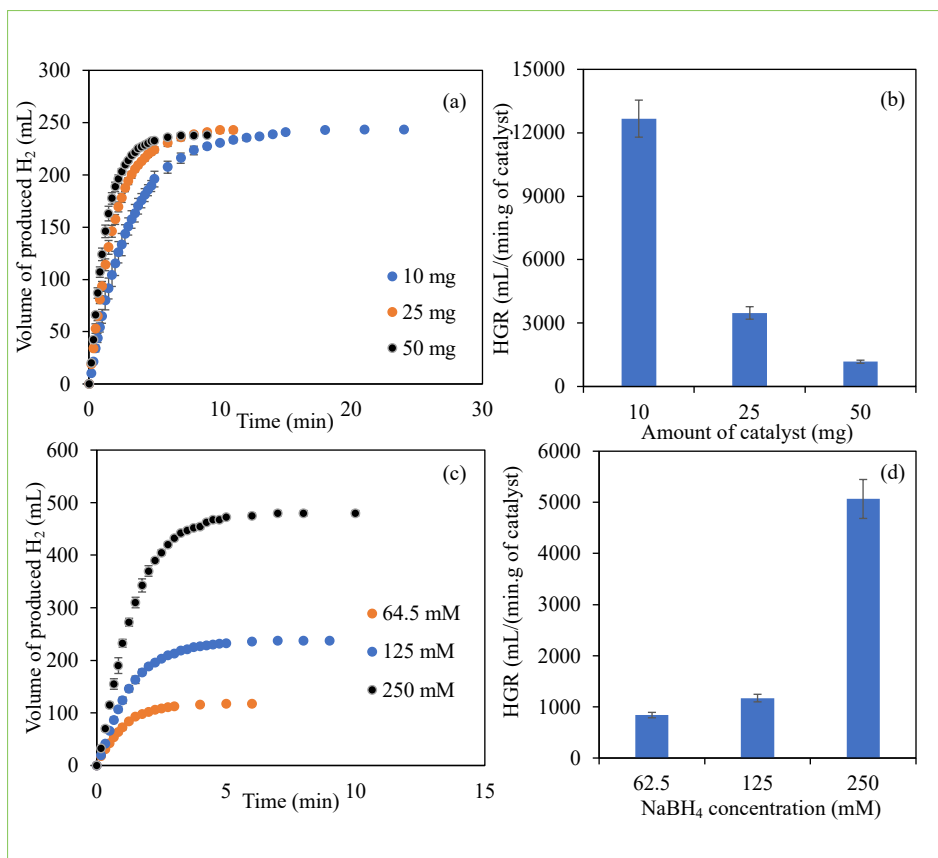


Figure 4. The effect of amount of catalyst on (a) hydrogen production with time, (b) the change in HGR values with different amounts of catalyst, (c) the effect of concentration of NaBH₄ on hydrogen production, and (d) the change in HGR values with amounts of NaBH₄ [Reaction condition, Arg-CD⁺ as catalyst, 20 mL methanol, NaBH₄, 25 °C, 1000 rpm].

observed in 7 min for the Arg-CD⁺ used as catalyst. So, the Arg-CD⁺ catalyzed reaction is almost 2-times faster than the Arg-CD catalyzed reaction.

Moreover, the HGR values for Arg-CD and Arg-CD⁺ catalyzed reaction is presented in **Figure 3 (b)**. It was observed that the calculated HGR value for Arg-CD⁺ catalyzed reaction as 2534±128 min⁻¹ is higher than Arg-CD catalyzed reaction, 1429±82 min⁻¹. The increase on catalytic activity of Arg-CD⁺ catalyzed reaction can be explained by easy release of H₂ from the BH₄⁻ anion after interaction with the protonated amine groups on Arg-CD⁺.^{34,35}

Moreover, Arg-CD⁺ catalyzed reaction in the presence of different catalyst amounts, NaBH₄ concentrations were also investigated, and the resulting graphs are provided in **Figure 4**. In **Figure 4 (a)**, the effect of amount of Arg-CD⁺ catalyst in reaction showed that the decrease in the amount of Arg-CD⁺ catalyst resulted in an increase in time to complete the reaction. For the reactions catalyzed by 10, 25, and 50 mg of Arg-CD⁺, the corresponding reactions were

completed in 21, 11, and 7 min, respectively each producing 250±2 mL of H₂. On the other hand, the HGR values were compared in **Figure 4 (b)**. As it can be seen the decrease in the amount of catalyst increased the HGR values. The HGR values were calculated as about 12700, 3500, and 1200 mL H₂ × (g_{cat} × min)⁻¹ for 10, 25, and 50 mg Arg-CD⁺ catalyzed reactions, respectively. There was no direct proportion between the decrease in the amount of catalyst and the increase in the reaction completion time. However, the HGR values, and the reaction starts rapidly as the reaction proceeds the probability of collision of NaBH₄ with the catalyst decreases as the amount of NaBH₄ decreases in the medium.

Moreover, the concentration effect of NaBH₄ was also studied for H₂ production reaction in the presence of 50 mg of Arg-CD⁺ catalyst at 25 °C, and corresponding graph is given in **Figure 4 (c)**. It is obvious that NaBH₄ concentration did not affect the completion of reaction as each resulted in 100% conversions (stoichiometrically). The H₂ production from Arg-CD⁺ catalyzed 62.5, 125, and 500 mM NaBH₄ solution

in methanol were completed in 6, 7, and 8 min with 123±2, 250±2, and 490±5 mL H₂ productions, respectively. Their HGR values are presented in **Figure 4 (d)**. It is clear that the HGR values were increased with the increase in the concentration of NaBH₄. The HGR values were calculated as 1512±101, 2534±128, and 5066±187 mL H₂ × (g_{cat} × min)⁻¹ for 62.5, 125, and 500 mM NaBH₄, respectively. This is reasonable as the increasing in collision probability of catalyst and NaBH₄ is increased with the increase in the concentration of NaBH₄.

3.3 Activation parameters of Arg-CD and Arg-CD⁺ catalyzed reaction

The activation energy (E_a), enthalpy (ΔH), and entropy (ΔS) as important activation parameters were calculated for the reaction catalyzed by Arg-CD based materials by carrying the reactions at different temperatures. For this purpose, the reaction catalyzed by Arg-CD and Arg-CD⁺ were done at different temperatures ranging -10 - +40 °C, and the related graphs are given in **Figure 5 (a)**, and **(b)** respectively. In **Figure 5 (a)**, the reaction catalyzed by Arg-CD produced 250±2 mL H₂ in 40, 30, 21, 15, and 7 min at -10, 0, 10, 25, and 40 °C, respectively. The calculated HGR values for Arg-CD catalyzed reaction decreased from 1806±106 mL H₂ × (g_{cat} × min)⁻¹ to 364±29 mL H₂ × (g_{cat} × min)⁻¹ with the decrease of reaction temperature from 40 to -10 °C. Similarly, the reaction completion time for Arg-CD⁺ catalyzed reaction decreased with the decrease in temperature from 40 to -10 °C, and the related graph is illustrated in **Figure 5 (b)**. The Arg-CD⁺ catalyzed reaction conducted at -10, 0, 10, 25, and 40 °C completed with 250±2 mL H₂ production in 21, 18, 14, 7 and 5 min, respectively. Their HGR values at -10, 0, 10, 25, and 40 °C were also calculated and determined as 1245±53, 1632±33, 1798±87, 2534±128, and 3233±151 mL H₂ × (g_{cat} × min)⁻¹, respectively. As can be seen from **Figure 5 (a)**, and **(b)** the reaction rates and HGR values were found to increase with increase in reaction temperature as expected.

Moreover, the Arrhenius and Eyring graphs for Arg-CD and Arg-CD⁺ as catalyzed reactions to calculate activation parameters are plotted and presented in **Figure 5 (c)**, and **(d)**, respectively. The calculated E_a, ΔH, and ΔS values for Arg-CD catalyzed reaction are 20.6 kJ/mol, 17.8 kJ/mol, and -175 J/(K × mol), respectively whereas the same parameters were calculated as 10.9 kJ/mol, 8.4 kJ/mol, and -148 J/(K × mol) for Arg-CD⁺ as catalyst. The calculated E_a values for Arg-CD and Arg-CD⁺ as catalyzed reaction as 20.6 and 10.9 kJ/mol were compared with some of the similar studies in literature and compared in **Table 2**.

Table 2. The comparison of E_a values of Arg-CD and Arg-CD⁺ catalyzed the reaction with the literature.

Catalysts	E_a (kJ/mol)	Ref
Arg-CD	20.6	This study
Arg-CD ⁺	10.9	
S-AC-S-N	10.59	[36]
AC	11.76	[37]
P doped g-C ₃ N ₄	30.29	[38]
P doped PPCD	30.96	[39]
Co-Mo-P / CNTs-Ni	47.27	[40]
Co-P/CNTs-Ni	49.94	[41]
mpg-CN/ BP-AgPd-aat	55.1	[42]

In literature, the reported E_a values for reaction catalyzed by various catalysts are 10.6 kJ/mol for S and N-doped metal-free carbon materials,³⁶ 11.8 kJ/mol for sawdust-based biomass-derived activated carbon catalyst,³⁷ 30.3 kJ/mol for P-doped g-C₃N₄ catalyst,³⁸ 31.0 kJ/mol for P-doped carbon nanodots catalyst,³⁹ 47.3 kJ/mol for dandelion-like CNTs-Ni foam composite carrier supported Co-Mo-P ternary alloy catalyst,⁴⁰ 49.9 kJ/mol for dandelion-like CNTs-Ni foam composite carrier supported Co-P as catalyst,⁴¹ and 55.1 kJ/mol for mesoporous graphitic carbon nitride/black phosphorus-Ag/Pd as catalyst.⁴² It is apparent that the reaction catalyzed by Arg-CD⁺ catalyst with 10.9 kJ/mol of activation energy is amongst the lowest ones reported in the literature. Therefore, the catalysts based on Arg-CDs have the potential to compete with the other carbon-based materials reported in the literature and possesses promising potential as catalyst not only because of catalytic performance but also its green nature.

3.4 Reusability and regeneration ability of Arg-CD⁺ catalyst in reaction

Among the various parameters for the determination of cost-effectiveness of catalyst that determines their industrial application potential is their reusability and regeneration capability. Therefore, the repetitive usage and regeneration ability of Arg-CD⁺ catalyst in reaction were tested and corresponding graphs are illustrated in **Figure 6 (a)** and **(b)**, respectively. It was observed that the reaction catalyzed by Arg-CD⁺ can complete 100% conversion for each use up to consecutive uses. On the other hand, the activity% of Arg-CD⁺ catalyst decreased after each use as shown in **Figure 6 (a)**. The activity in

first usage of catalyst is accepted as 100% and decreased from 81±4 to 55±4% after 2nd, and 5th use, respectively. The explanation of decrease in the activity% of Arg-CD⁺ catalyst is deprotonation of amine groups on Arg-CD⁺ catalyst, or the accumulation,

reaction by-product, NaBO₂ on the active sides of the catalyst reducing the catalytic performance,^{34,35} the methoxy borate ([B(OCH₃)₄]⁻) anions which is by-product of reaction can poison or deactivate the catalyst. Even with the decrease on the activity% of catalyst, Arg-CD⁺ catalysts exhibited more than 50% activity after 5 successive uses.

The regeneration ability of Arg-CD⁺ catalyst was achieved with a simple HCl acid treatment that is protonation of the amine groups on catalyst again. The regeneration studies of the Arg-CD⁺ catalyst after 5 successive uses in reaction up to 4 regeneration is given in **Figure 6 (b)**. In the first 5 repeated use of Arg-CD⁺ catalyst in reaction, the activity% of catalyst decreased to 55±4% from the 100%, and after 1st regeneration of Arg-CD⁺ catalyst the activity% of catalyst increased to 99±0.9% and decreased to 69±2% after 5th use. The activity% of Arg-CD⁺ catalyst increased from 69±2% to 91±1% after 2nd regeneration, and the after 5 consecutive usages activity% of catalyst decreased to 56±3%. The activity% of catalyst increased to 89±3% after 3rd regeneration, and its 5 consecutive usages caused decrease on activity to 56±3%. The 4th regeneration after 4th reuse of Arg-CD⁺ catalyst increased activity to 65±4%, and

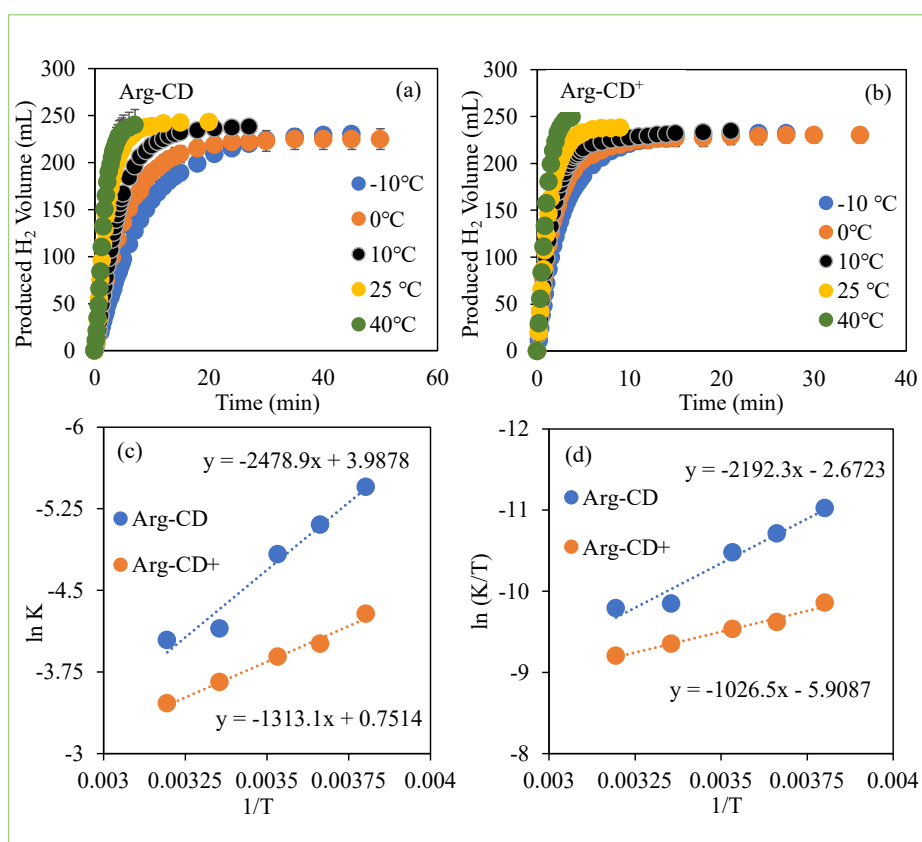


Figure 5. The effect of temperature on (a) Arg-CD, (b) Arg-CD⁺ catalyzed methanolysis of NaBH₄, (c) Arrhenius, and (d) Eyring plots for Arg-CD based catalysts catalyzed reactions. [Reaction condition: 20 mL methanol, 0.0965 g NaBH₄, 50 mg catalyst, 1000 rpm].

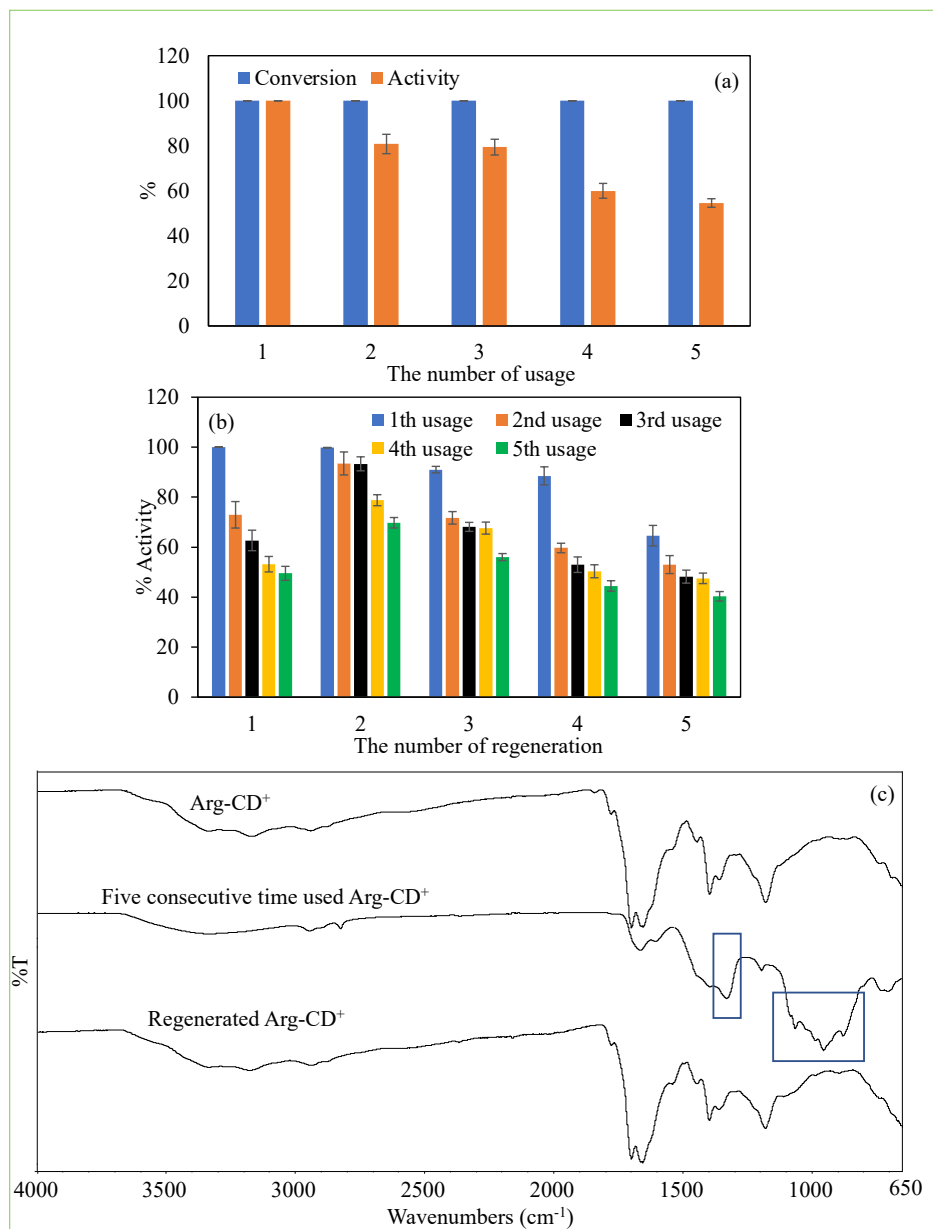


Figure 6. (a) Reuse, (b) regeneration ability of Arg-CD⁺ catalyst in methanolysis of NaBH₄, and (c) the FT-IR spectrum of Arg-CD⁺, 5 times used Arg-CD⁺, and regenerated Arg-CD⁺ catalyst. [Reaction condition, 20 ml methanol, 0.0965 g of NaBH₄, 50 mg catalyst, 1000 rpm, 25 °C].

after 5 consecutive usages activity% of catalyst decreased to 40±2%. As can be seen from **Figure 6 (b)**, a simple one step acid treatment provides easily increasing on the decreased activity% of Arg-CD⁺ after 5 consecutive uses. More than 20 usages were provided by Arg-CD⁺ catalysts in reaction

to produce H₂ via enhanced regeneration ability of catalysts.

The FT-IR spectra of Arg-CD⁺ before and after five consecutive use and after regeneration are compared presented in **Figure 6 (c)** to explain possible reasons of decreasing catalytic activity after reuse and increase

for the catalytic activity after acid treatment. FT-IR spectrum of five repeated used Arg-CD⁺ has the characteristic beaks for methoxy borate around 1330 cm⁻¹ assigned to B-O, and the peaks between 1100-800 cm⁻¹ assigned to C-O and C-H peaks. On the other hand, after the regeneration of Arg-CD⁺ catalyst the peaks belonging to methoxy borate disappeared confirming the removal of reaction byproducts. Therefore, this regeneration ability of Arg-CD⁺ catalyst makes them superior in comparison to the other catalysts used for the same purpose.

4. Conclusions

The Arg-CD prepared by microwave technique was used as catalyst in methanol to produce H₂ from NaBH₄. It was shown that the protonation of Arg-CDs via simple HCl treatment (Arg-CD⁺) increases the catalytic performance two-fold. Also, the calculated activation energy for Arg-CD⁺ catalyzed reaction is 10. kJ/mol is lower than most of the reported values of the different catalysts including metal and non-metal-based catalyst used for the same purpose. It was also found that the Arg-CD⁺ catalyst can be readily used in 5 consecutive runs in the reaction with more than 50% activity. The decrease in activity of Arg-CD⁺ catalyst after 5 consecutive usages is explained by the deprotonation of amine groups or the accumulation of the by-product of hydrolysis reaction, sodium metaborate (NaBO₂) on active sides of catalyst. On the other hand, the regeneration of the catalyst by simple acid treatment (protonation) of the used Arg-CD⁺ catalyst revealed a recovery of the catalytic activity of catalyst by reactivation of the amine groups and removing of by-product from catalyst. This simple regeneration ability of catalyst grants almost 25 repetitive usages with more than 50% activity for the reaction to produce H₂. In addition to the non-toxic nature of Arg-CD⁺ catalysts, the lower activation energy, higher reuse ability enables these Arg-CD⁺ catalysts to be a promising catalytic material for industrial applications for H₂ production from NaBH₄.

Conflicts of Interest: The authors declare no conflict of interest.

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